

With more than seven decades of experience in air conditioning, over a million tons installed and over 500 trained and dedicated dealers across the country, Blue Star has been the undisputed market leader in ducted systems, in India.

Blue Star's leadership has not been limited to sales, service, reach and range alone. The company has driven major technological innovations in the field, resulting in unique products being introduced into the market over the past decades.

Blue Star was the first to introduce scroll technology into ducted systems over a decade ago. Then came the HiSen and HiPer Packaged ACs which were designed to cater specifically to high sensible heat and high ambient applications such as IT Parks and server banks. Blue Star also pioneered the HiPer Green Packaged unit for use in green building applications.

Blue Star has wide range of air cooled and water cooled floor/ceiling mounted ductable ACs with various refrigerant options to suit customer needs.

SALIENT FEATURES



Highly efficient units with scroll compressors



Designed to work effectively even in ambient temperatures, as high as 50°C



Compatible with R410A eco-friendly refrigerant



Robust and reliable



Aesthetically superior



Service-friendly design

THE DUCTED SYSTEMS RANGE

Air Cooled Packaged ACs

Blue Star is a pioneer in the manufacturing of floor-mounted Packaged ACs for over three decades now. These systems are popular in commercial applications due to their distinct advantages of service-friendliness and extended ducting capabilities.

In this range, the floor-mounted indoor unit houses the DIDW blower, coil, filters and compressor, while the outdoor unit houses the high-efficiency condenser and new-design propeller fan. The strategic design, which places the compressors in the proximity of the evaporator in the indoor unit, further enhances the efficiency of this system.



Water Cooled Packaged ACs

Where water is available in plenty, Blue Star's water cooled Packaged ACs offer higher efficiency than air cooled systems since water is a superior cooling medium compared to air. These systems come pre-charged and the unit comprises of the filter, blower, evaporator, compressor and water cooled condenser. These water cooled systems offer both higher efficiency as well as lower power consumption compared to air cooled systems.





Air Cooled Ductable Splits

Where floor space is scarce but the AC unit can be housed above the false ceiling, ducted splits are the best choice. The indoor unit houses the evaporator, DIDW blower and filter in a compact powder-coated sheet metal unit, while the outdoor unit houses the compressor, the condenser and the new-design propeller fan.





Water Cooled Ductable Split Units:

It is one more innovation by Blue Star. Water cooled ducted units are very much suitable for shopping malls, office complex, serviced apartments, industrial air conditioning, any application with multiple tenants. The advantages are:

- 1. Independent control and power billing in multi tenant premises.
- 2. Units can be mounted within the tenant's place.
- 3. Investment can be in phased manner, no need to lock capital.
- 4. Aesthetically better as outdoor unit is not exposed unlike air cooled systems. Also refrigerant pipe limitation is overcome as condensing unit need not be kept in open space and can be mounted near IDU within the building.
- 5. New DSW-mini series units are available in smaller capacities: 1 TR, 1.5 TR, 2 TR, 2.5 TR.





PRODUCT LINE-UP

Air Cooled

Appearance	rance Type		4.3 TR	5.5 TR	8.5 TR	11 TR	16.5 TR	22 TR
	Air Cooled Ducted Split Air Conditioners with R410A	•	•	•	•	•	•	•
	Air Cooled Packaged Air Conditioners with R410A		•	•	•	•		•

Water Cooled

Appearance	Туре		1.5 TR	2TR	2.5 TR
11/11/11	DSW - Mini Series Condensing Unit with R410A	•		•	
DSW - Mini series -	Indoor Units				
-	Hi-Wall			•	
	Concealed Type	-	-	•	-

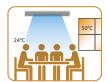
Appearance	Туре	3 TR	5.5 TR	8.75 TR	11 TR	16.5 TR
	Ducted Split Air Conditioner with R410A`	•	•	٠	•	
	Packaged Air Conditioners with R410A		•			•

FEATURES



Operation at Higher Ambients

The condenser in this new series of ducted systems is designed to operate effectively at higher ambient temperatures, up to 50°C. ensuring efficient cooling even in the harsh summer months, without tripping.





Lower Noise Levels

The outdoor units of these ducted systems are fitted with bird-wing design, high-efficiency fans. This lowers noise levels significantly.





Lower Running Cost

The high-efficiency fan used in these systems are specially designed blades that offer better air flow. This, along with more coil face area, helps in reducing the condensing temperature, and thereby lowering power consumption and running cost.





Service-friendly Design

The design of the outdoor unit in the ducted systems range is such that it offers easy access to the compressors and the control panel on the side. And the fan motor assembly on the front panel is easily removable for repair. The condenser coil is much easier to clean.





Scroll Compressor-driven

Due to their inherent design characteristics, scroll compressors have very high volumetric efficiency. They are ideal for air conditioning applications where the compression ratio is not very high. All Blue Star Packaged ACs and Ducted Splits use scroll compressors.





Intelligent Microprocessor Controller

All units are controlled by microprocessor-based controllers with the following features:

- Seven-segment LCD display
- Auto restart after power failure
- Fault display
- Run-time equalisation
- Non volatile memory
- Touch-key on/off switch
- Single-phasing and phase reversal protection
- Time delay for compressor operation
- Accurate temp. control +/- 1°C
- Provision for fire alarm input





Blue Fin Condenser and Corrosion-resistant Body

All units have special blue fins and are made of galvanised sheets, which are powder-coated after fabrication, making them corrosion-resistant while looking elegant, improving overall life of the system.





Wide Voltage Range of Operation

The ducted systems can function across a wide voltage range of 360-440V, making them a rare breed.



Wide voltage range





Multi-compressor Advantage

Most of these ducted systems use more than one compressor. This gives them the advantage of high part-load efficiencies, since the entire evaporator surface is available to the system even during part-load conditions.



Run-time Equalisation

The intelligent controller ensures that all compressors (in multi-compressor units) run for equal number of hours, thus ensuring equal wear.



Hydrophilic Coating

The aluminium fins used on the evaporator coil have a hydrophilic coating. This coating helps retain the moisture on the fins from where they drain to the bottom by gravity. This helps reduce the moisture carry-over with the supply air.



EPE Insulation

The evaporator section of the indoor unit is insulated using fire-retardant EPE insulation. This reduces loss of cooling.



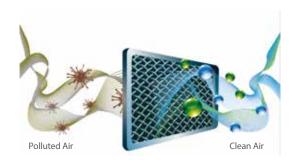
DIDW Blower Design

These systems use advanced DIDW type centrifugal blowers with forward curved blades, which offer higher air throw.



Efficient Air Filters

Air filters made of non-woven polyester media enclosed in HDPE mesh are provided. These are efficient and can be cleaned easily.







ADVANTAGE BLUE STAR

Seven Decades of Expertise

Blue Star with over 7 decades of experience in air-conditioning field is the undisputed market leader in ducted systems.

State of the art Production Facilities

Blue has 7 world-class manufacturing facilities across the country to produce various HVAC products starting from small room ACs to big Chillers. These factories are equipped with the latest automated machine tools, experienced engineers and quality control system. Blue Star has an experienced R&D team to develop world class products for its customers.

Cooling Solutions Made Easy

Blue Star's engineers offer right optimal air-conditioning solutions for various air-conditioning needs of customers. It starts from cooling load calculations to well designed air-distribution systems and equipment layouts before starting the project.

Superior Project Management

Air-conditioning of commercial spaces require meticulous planning and timely execution as it involves coordination with architects, interior designers, consultants and various other professional agencies. Blue Star with its well trained dealers offer solution for quality and timely execution of air-conditioning projects for various applications.

After Sales Support

Blue Star provides after sales service through offices spread across 17 cities. There is a network of well trained dealers across the country to take care of customers' service needs. With well networked and well trained service personal able to reach customer place with very short notice period, customers can enjoy air-conditioning without any interruption.

Air Cooled Ducted Split Air Conditioners - R3 Series

DESCRIPTION	UNITS	DSA361R3	DSA522R3	DSA661R3	DSA1021R3	DSA1321R3	DSA1	982R3	DSA	2642R3
	TR	3	4.3	5.5	8.5	11	16	i.5		22
Nominal Cooling Capacity	Btu/Hr	36000	52000	66000	102000	132000	198000		264000	
	K.Cal/Hr	9070	13000	16630	25704	33264	499	900	66	5528
Refrigerant						R 410A				
Power supply (AC)	V/Ph/Hz	380/420V, 3 ph, 50Hz	230V,Single Ph, 50Hz AC				380/ 420 V, 3 ph, 5	0Hz		
External Finish					Pure Polyester Po	wer Coated GI Ste	el Housing			
Indoor Unit										
Dimensions (WXDXH)	mm	886 X 570 X 357	1245X730X310	1138X630X 482	1484X630X482	1839X630X482	2035X10	085X552	2112X	1003X864
Power supply	V/Ph/Hz					230V,Singl	e Ph, 50Hz AC			
Type of Blower		Centrifugal Forward Curved, Double Inlet, Double Width								
Nominal Air Flow	CMH	3040	2900	3740	5780	7480	115	560	14	1960
Nominal Air Flow	CFM	1200	1700	2200	3400	4400	68	00	8	800
Air Filter				Nor	n Woven Polyeste	r Media Enclosed	by HDPE Mesh			
Controller					Microprocesso	or based with LCD	Display			
Net Weight	kg.	50	56	55	75	90	15	50	:	210
Outdoor Unit										
Dimensions (WXDXH)	mm	1020X416X652	1020X416X925	1020X416X925	1320X416X925	1437X622X919	1437X622X919	1020X416X925	1437X622X919	1437X622X919
Quantity per unit	No.	1	1	1	1	1	2 (11TR	+ 5.5TR)	2 (11T	R + 11TR)
Compressor Type		Rota	гу Туре			Herr	netically Sealed Sc	roll Type		
No. of Compressor/ODU		1	2	1	1	1	1	l		1
Power Supply (AC)	V/Ph/Hz	380/420V, 3 Ph, 50HZ	230V,Single Ph, 50Hz AC	380/ 420 V, 3 ph, 50Hz						
Condenser Type					Air Cooled Fin	and Tube Heat Ex	changer			
Condenser Fan Type					Р	ropeller Type				
Net Weight	kg	80	90	90	150	190	190	90	190	190

Specifications are subject to change without any notice.

Air Cooled Packaged Air Conditioners - R3 Series

DESCRIPTION	UNITS	DPA661R3	DPA1021R3	DPA1321R3	DPA1	982R3	DPA2	542R3
Specifications are subject to change w	thout a TR y notice	. 5.5	8.5	11	16	5.5	2	2
Nominal Cooling Capacity	Btu/Hr	66000	102000	132000	198	8000	264	000
	K.Cal/Hr	16630	25704	33264	49	900	665	528
Refrigerant				R41	0A			
Power supply	V/Ph/Hz			380/420	V, 3 ph, 50Hz, AC Su	pply		
External Finish			Pu	re Polyester Power C	oated GI Steel Housi	ng		
Indoor Unit								
Dimensions (WXDXH)	mm	900 X 660 X 1700	1160 X 660 X 1700	1160 X 660 X 1700	1500 X 7-	48 X 1750	1500 X 93	30 X 1950
Power supply	V/Ph/Hz			380/420	V , 3 Ph, 50 Hz, AC Su	ipply		
Type of Blower		Centrifugal forward curved, Double inlet, Double width						
Nominal Air Flow	СМН	3740	5950	7475	11215		14960	
Nominal Air Flow	CFM	2200	3500	4400	66	600	8800	
Air Filter			Non V	Voven Polyester Medi	a Enclosed by HDPE	Mesh		
Controller				Microprocessor base	ed with LCD Display			
Compressor Type				Hermetically Sea	aled Scroll Type			
No. of Compressor		1	1	1	1-	+1	1-	⊦1
Net Weight	kg.	195	250	270	4	40	50	00
Outdoor Unit								
Quantity per unit	No.	1	1	1	2 (11TR	+ 5.5TR)	2 (11TR	+ 11TR)
Dimensions (WXDXH)	mm	1020 X 416 X 925	1320 X 416 X 925	1437 X 622 X 919	1437 X 622 X 919	1020 X 416 X 925	1437 X 622 X 919	1437 X 622 X 919
Power Supply to motor(AC)	V/Ph/Hz	230V, 1 ph, 50Hz	230V, 1 ph, 50Hz 415 V, 3 ph, 50Hz 230V, 1 ph, 50Hz					
Condenser Type		Air cooled Fin and Tube Heat Exchanger						
Condenser Fan Type		Propeller Type						
Snecifications are subject to change w	ithout 🏘 notice	50	65	130	130	50	130	130

Water-Cooled Ducted Split Air Conditioners- R3 Series

DESCRIPTION	UNITS	DSW361R3	DSW661R3	DSW1322R3		
	TR	3	5.5	11		
Nominal Cooling Capacity	Btu/Hr	36,000	66,000	1,32,000		
	K.Cal/Hr	9,072	16,630	33,264		
Refrigerant			R 410A			
Power supply	V/Ph/Hz	38	80/ 420 V, 3 ph, 50Hz, AC Supp	ly		
External Finish		Pure Po	lyester Power Coated GI Steel I	Housing		
Indoor Unit						
Dimensions (WXDXH)	mm	886X570X357	1138X630X 485	1839X630X485		
Power supply	V/Ph/Hz		230V, Single Ph, 50Hz AC			
Type of Blower		Centrifugal F	orward Curved, Double Inlet, [Oouble Width		
Nominal Air Flow	CMH	2040	3740	7480		
Nominal Air Flow	CFM	1200	1200 2200			
Air Filter		Non Woven	Polyester Media Enclosed by	HDPE Mesh		
Controller		Micro	oprocessor based with LCD Dis	play		
Net Weight	kg.	50	55	90		
Condensing Unit						
Quantity per unit	No.	1	1	1		
Compressor Type		Hermetically sealed Rotary	Hermetically	Sealed Scroll		
No. of Compressors		1	1	2		
Dimensions (WXDXH)	mm	666X640X521	666X640X521	1056X640X521		
Power Supply	V/Ph/Hz	38	80/ 420 V, 3 ph, 50Hz, AC Supp	ly		
Condenser Type		Water Cooled- Shell & Tube				
Cooling water required at 32 deg. C	USGPM	12 20		40		
Net Weight	kg	120	149	200		

Water-Cooled Packaged Air Conditioners- R3 Series

DESCRIPTION	UNITS	DPW661R3	DPW1322R3	DPW1982R3		
	TR	5.5	11	16.5		
Nominal Cooling Capacity	Btu/Hr	66,000	1,32,000	1,98,000		
	K.Cal/Hr	16,630	33,264	49,890		
Refrigerant			R 410A			
Power supply	V/Ph/Hz	3	80/ 420 V, 3 ph, 50Hz, AC Supp	ly		
External Finish		Pure Po	lyester Power Coated GI Steel I	Housing		
Dimensions (WXDXH)	mm	900X600X1700	1160X660X1700	1500X750X1750		
Type of Blower		Centrifugal F	orward Curved, Double Inlet, [Oouble Width		
Nominal Air Flow	СМН	3740	7480	11210		
Nominal Air Flow	CFM	2200	4400	6600		
Air Filter		Non Wover	Polyester Media Enclosed by	HDPE Mesh		
Controller		Micr	oprocessor based with LCD Dis	play		
Compressor Type			Hermetically Sealed Scroll			
Condenser Type		Water Cooled- Shell & Tube				
Cooling water required at 32 deg. C	USGPM	20 40 60				
Net Weight	kg	240	405	605		

Water Cooled Mini Series - Condensing Units

DESCRIPTION	UNITS	DSW121R3-O	DSW181R3-O	DSW241R3-O	DSW301R3-O
6 1	TR	1	1.5	2	2.5
Capacity	Btu/Hr	12000	18000	24000	30000
External Finish		Pure	e Polyester Powder Coated GI S	iteel	
Refrigerant			R410A		
Dimensions W x D x H	(mm)	750 X 425 X 430	750 X 425 X 430	750 X 425 X 430	750 X 425 X 430
Net Weight	kg	59	67	68	70
Sound Level	dB (A)	52	52	54	55
Electrical Power Supply			230V, Single Phase, 5	0Hz, AC Power Supply	
Condenser Type		Shell & Tube	Shell & Tube	Shell & Tube	Shell & Tube
(Water In) Pipe Size	mm/inch		25/1	"BSP	
(Water Out) Pipe Size	mm/inch		25/1	"BSP	
Cooling Water Flow Required at 32°C	US GPM	3	4.5	6	7.5
Suction	mm(inch)	12.7 (1/2)	12.7 (1/2)	12.7 (1/2)	15.9 (5/8)
Liquid	mm(inch)	6.35 (1/4)	9.5 (3/8)	9.5 (3/8)	9.5 (3/8)
Quantity	No.	1	1	1	1
Туре			Hermetically	Sealed Rotary	

Mini Series Indoor Unit - Concealed Type

DESCRIPTION	UNITS	DSW121R3-I	DSW181R3-I	DSW241R3-I	DSW301R3-I		
	TR	1	1.5	2	2.5		
Capacity	Btu/Hr	12000	18000	24000	30000		
Dimensions W x H x D	mm	1115 X 270 X 515	1115 X 270 X 515	1115 X 270 X 515	1055 X 310 X 705		
Net Weight	kg	29.00	30.00	30.00	31.00		
Sound Level	dBA	44	44	45	46		
Type of Blower			DIDW Centrifugal Type				
Airflow	CFM	350	550	700	875		
External Static Pressure	Pa	10	15	20	25		
Refrigerant Pipe Connections							
Liquid- Dia	mm (inch)	6.35 (1/4)	9.5 (3/8)	9.5 (3/8)	9.5 (3/8)		
Suction - Dia	mm (inch)	12.7 (1/2)	12.7 (1/2)	12.7 (1/2)	15.9 (5/8)		
Electrical Power Supply			230V, Single Phase, 50	OHz, AC Power Supply			
Rated Current	A	0.33	0.33	0.64	0.64		
Fan Motor Output Power	Watts	62	62	150	150		
Quantity	No.	1	1	1	1		
Air Filter		Non-woven Polyester Media enclosed by HDPE Mesh					
Controller		Micro Processor based with LCD display					



Mini Series Indoor Unit - Hi-wall

DESCRIPTION	UNITS	B1-3HW12LBTU	B1-3HW18LBTU	B1-3HW24LBTU		
Compain	TR	1	1.5	2		
Capacity	Btu/Hr	12000	18000	24000		
Dimensions W x H x D	(mm)	845 X 290 X 210	970 X 300 X 225	1080 X 325 X 250		
Net Weight	kg	10.00	13.50	17.00		
Airflow	CFM	370	530	650		
Sound Level	dBA	33	37	38		
Refrigerant Pipe Connections						
Liquid- Dia	mm (Inch)	6.35 (1/4)	6.35 (1/4)	6.35 (1/4)		
Suction - Dia	mm (Inch)	12.7 (1/2)	12.7 (1/2)	15.9 (5/8)		
Electrical Power Supply		230V, Single Phase, 50Hz, AC Power Supply				
Fan Motor Input Power	Watts	55	70	95		
Rated Current	А	0.4	0.5	0.55		

 $^{{\}rm *Recommended\ Model.\ Actual\ model\ no.\ may\ be\ different\ due\ to\ regular\ product\ upgradation}$





NOTES

Widest Range Of Products



VRF Systems



Packaged ACs & Ducted Splits



Condensing Units



Inverter scroll chillers



Process Chillers



Tank Chillers



Air cooled & Water cooled VFD Screw Chillers



Air-Cooled Configured Screw Chiller - High Efficiency Series



Air Cooled and Water Cooled Scroll Chiller



Water-Cooled Screw Chillers Configured Series



Turbocor Chillers



Water Cooled Falling Film Screw Chillers

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